

Work Order ID 129587

February-18-15 7:37:46 AM

129587

Page 1

Item ID: D3238-25 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Plate
 Start Date: 2/18/15 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 3/06/15 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3238	Rev C								

100 0.00
100 FLOW WATER JET
 Waterjet
 FLOW CNC Waterjet

Memo
 W/O'S FOR D3238-21-23 MUST BE ISSUED AND TRAN AT THE SAME TIME

1-Cut as per Dwg D3238
 Dwg Rev: C
 Prog Rev: C
 2-Deburr if necessary
 *****USE D3238 BLANK CUTTING FILE*****

De 15/02/21

110 0.00
110 CONVENTIONAL MILLING MACHINE
 Mill Conv
 Conventional Milling Machine

Memo
 Machine Serration on Sheet using DT8934 PLATE

De 15/02/21

DAS
 08
 9-89

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150	QC8- Inspect parts - second check	0.00				(6)			DAS 38 9-89
150									
QC	Memo	0.00							

Quality Control

FEB 23 2015

160	Chemical Conversion Coat per QSI005 4.1	0.00				6		15-3-13	
160									
HandFinish	Memo	0.00							

Hand Finishing

170	QC7-Inspect Chemical Conversion Coat	0.00				(6)			DAS 38 9-89
170									
QC	Memo	0.00							

Quality Control

MAR 16 2015

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Identify as per dwg & Stock Location: <u>Stock</u>	0.00				<u>6</u>	<u>6</u>		
180									
Packaging	Memo	0.00							
Packaging									
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

MAR 18 2015

MLJ 150319
 MF
 15-3-18

Picklist Print

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Parent Item: D3238-25

D3238-25

Parent Item Name: Plate

Start Date: 2/18/15

Required Date: 3/06/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-01-26 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.080		Purchased			No	100	sf	196.8161	0.024	1			

M2024T3S 080

2024-T3 .080 sheet

**

02/15/03/21

Location

Loc Qty

Loc Code

MAT021

196.8161

M127668

10.5

M129584

18.3161

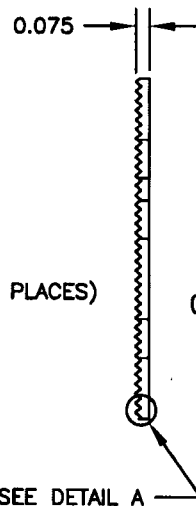
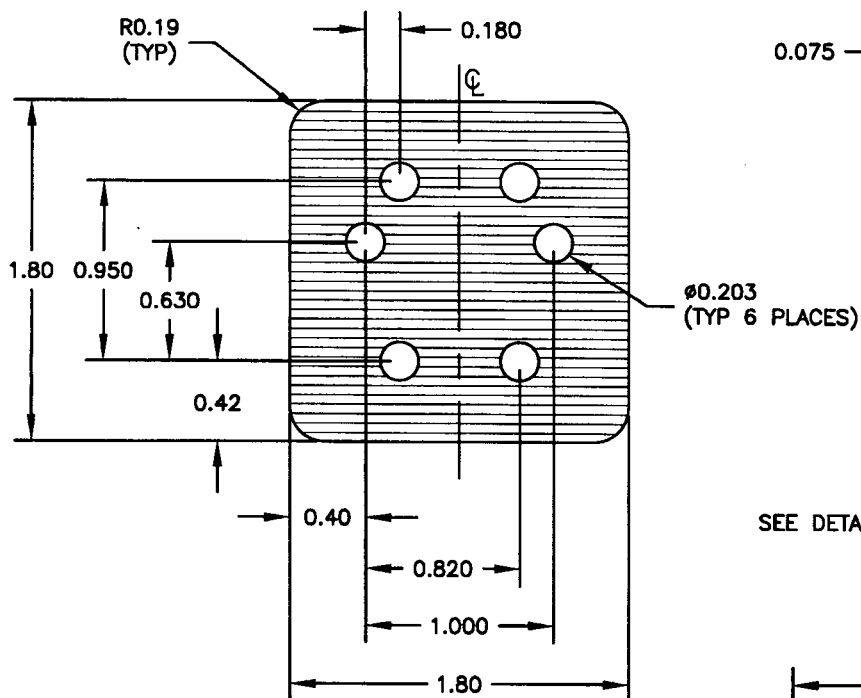
M129891

168

7838



DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3238	REV. C SHEET 3 OF 3
DATE 07.02.19	TITLE PLATE		SCALE 1:1

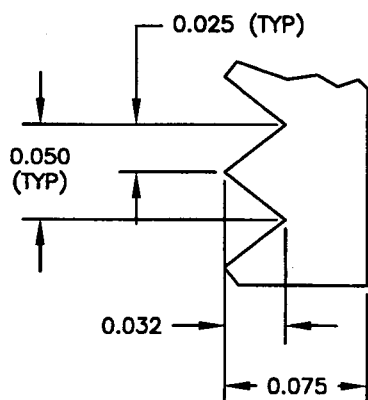


RELEASED

07.02.20

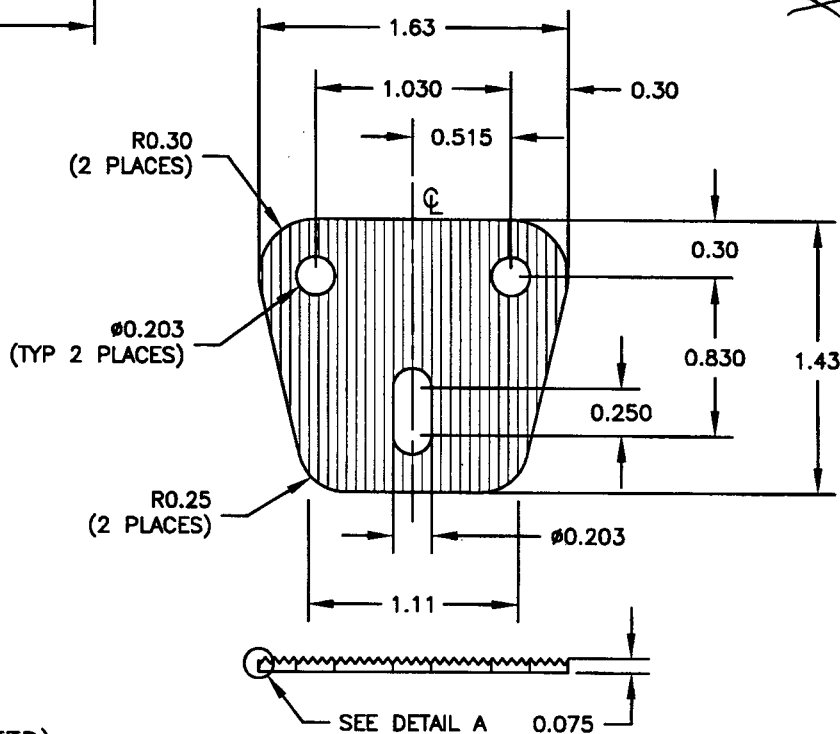
D3238-23 PLATE (SHOWN)
D3238-33 PLATE (SAME, EXCEPT
0.020 THICK AND NO SERRATIONS)

41012957



DETAIL A

RIDGE DETAIL (VIEW MAY BE ROTATED)
SCALE 10:1



D3238-25 PLATE (SHOWN)

D3238-35 PLATE (SAME, EXCEPT
0.020 THICK AND NO SERRATIONS)

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